



Industrie Service

# CERTIFICATE

## Welding of railway vehicles and components according to EN 15085-2

TÜV SÜD/15085/CL2/271/05/5A1

TÜV SÜD Industrie Service GmbH hereby certifies that the welding company

**Gebr. Rieger GmbH & Co. KG**  
**Kochertalstraße 32**  
**73431 Aalen**  
**Germany**

fulfills the requirements  
for the scope according to

### EN 15085-2 classification level CL2 in the type of activity P

in the range indicated in the annex.

validity: 2022-11-08 until 2024-07-13

München, 2022-11-10  
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) HAUG



**Certification Body**  
Material and Welding Technology

*T. Sack*

Dipl.-Ing. SACK  
Deputy head of certification body



EQ3256053



## Scope of the certificate

### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
141	24	t = 3 - 40 mm	Weld metal thickness max. 8 mm

### Area of Application:

- Finishing welding of parts consisting of aluminium casting alloys, e.g. internal and external gears of impellers, output and valve covers, connection flange and extensions blocks

### Responsible welding coordinator(s):

Thorsten Meis, Level B (IWT)

born: 1967-07-15

### 1st deputy(ies) of the responsible welding coordinator(s):

Werner Carnaghi, Level C

born: 1964-07-19

### Others deputies:

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### Remarks:

#### Register no.:

TÜV SÜD/15085/CL2/271/05/5A1

### General provisions:

The current version of the TÜV SÜD Group's testing and certification regulations apply.