



Industrie Service

**Attestation for aseptic PIG station  
in accordance with TA Luft/VDI 2440**

**Gebr. Rieger GmbH + Co. KG  
Kochertalstr. 32  
73431 Aalen**

**Certificate Nr. IS-AN5-MUC-2106-13086879-001**

We hereby confirm that the seal designs of the aseptic pipeline inspection gauge (PIG) station specified below and made by the above company were tested and approved according to VDI 2440/VDI 3479.

**Product description:**

- Aseptic PIG station, nominal diameters: DN 25 – DN 100

**Structure combining tested and approved components:**

- "BioCheck" sampling valve
- Aseptic bottom seat valve
- TA-Luft standard (measurement of leakage) as per VDI 2440 (11/2000) / VDI 3479 (05/2002)
- Operating conditions:
  - Sampling valve
  - Ageing temperature: 0° C – 121° C
  - Visual verification of the required surface pressure in accordance with the operating instructions
- Specified structure of the seal assembly
- Checked for intended purpose of use

The product meets the requirements for leakage measurement defined in Section 5.2.6.4 of the technical instructions on Air Quality Control (TA-Luft).

The attestation covers leakage measurement carried out on a stem seal as per VDI 2440 / VDI 3479 to verify tightness or compliance with the specific leakage rate defined in the TA-Luft standard [ $\lambda \leq 10^{-4}$  mbar x l/(s x m);  $\Delta p = 6$  bar depending on type] and extended tests under the above operating conditions.

This attestation will not be valid until Gebr. Rieger GmbH + Co. KG in Aalen has completed leak and material testing and prepared a manufacturer's certificate in accordance with EN10204, 2.2 (01/2005), including the exact type designation plus serial number.

This attestation is valid to **June 2024**.

Munich, 22 June 2021

TÜV SÜD Industrie Service GmbH  
Institute for Plastics

  
i. A. Mindl

